





**PS5** 

### **PREFACE**

Thank you for choosing our Apec brand motorcycle and joining our family. Our products are manufactured using high-quality equipment and advanced production technologies. This vehicle is equipped with an electrostatically painted steel chassis, a high-torque and low fuel consumption engine, an exhaust system compliant with European standards, a hydraulic suspension system, a reliable braking system that ensures short braking distance, tires that provide superior road grip under all road conditions, and many other parts that exceed industry standards. All these components have placed Volta Motor vehicles at the top of the rankings among modern high-quality transportation vehicles. This user manual will provide you with notes, warnings, recommendations, and information regarding use, adjustment, and maintenance. With the information you receive from this user manual, your vehicle will have a longer lifespan and operate more efficiently. Please pay maximum attention to safety and usage conditions.

### **IMPORTANT NOTE**

## **Driving**

- This vehicle is designed to carry a maximum of one person and cargo.
- Please make sure to use the vehicle without exceeding the load limits stated in the vehicle's conformity certificate.

### **Road Conditions**

- This vehicle is designed to be used on flat and asphalt roads.
- Do not operate the vehicle without reading the entire user manual.

### **Usage**

- It is mandatory to follow the maintenance intervals stated in the user manual. Otherwise, your vehicle will be excluded from warranty conditions.
- The maintenance intervals and parts that need replacement/inspection for your vehicle are listed in this user manual.

# **NOTE**

• Please read the sections titled "Warning, Caution, Note, and Safety Precautions" carefully.

### Usage

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### 1. INTRODUCTION TO GASOLINE

## 1.1. Gasoline Motorcycles

Gasoline motorcycles are categorized based on technical specifications such as engine displacement and power. This classification system allows motor vehicles and motorcycles to be grouped into various categories in Europe. It is important for users to choose motorcycles that match their riding experience level and needs based on this classification. Additionally, license requirements may vary for each category.

Our PS5 model falls under the L3e-A1 classification. This classification defines motorcycles with mid-level performance. Motorcycles in the L3e-A1 category include those with a power output of 11 kW (approximately 15 horsepower) or less and an engine displacement not exceeding 125 cc. Motorcycles in the L3e-A1 class are generally suitable for new riders, offering lower performance and easier control.

## 1.2. Registration and License Plate Process

According to the Highway Traffic Regulation, all motor vehicle owners (unless specifically exempted) are required to register their vehicles with an authorized registration institution and obtain a registration certificate. In this context, a license plate is affixed to registered vehicles.

## 1.3. Certificate of Conformity

This is a document issued by the manufacturer/producer confirming that the produced vehicle complies with the approved vehicle type. The certificate of conformity is used for your vehicle's registration procedures. You can access your certificate of conformity by querying your vehicle's chassis number on our website: "https://uygunluk.volta.com.tr/"

# **NOTE**

We strongly recommend that all motorcycle riders, without exception, do not ride without wearing all protective gear.

## 2. PRE-USE INSTRUCTIONS

## 2.1. Review the User Manual Carefully

Before using your gasoline motorcycle, carefully read the user manual. The guide prepared by Volta Motor contains essential information about your vehicle and the precautions you must follow. This manual is important for both the rider's and the motorcycle's well-being.

### 2.2. Fuel Level

Always check the fuel level of your vehicle. Avoid using your motorcycle with low fuel levels.

## 2.3. Use Safety Equipment

For a safe ride, make sure all of your protective gear is complete. Wear safety equipment such as a helmet, jacket, gloves, protective clothing, knee pads, and elbow pads correctly. These items are designed to protect the rider in the event of an accident and are essential for a safe ride.

### 2.4. Functions Check

Before starting your ride, make sure all functions are working properly. After starting your motorcycle, always check the brakes, headlights, turn signals, and other essential equipment to ensure they are in good working condition before each ride.

## 2.5. Start Slowly

Starting slowly when learning to ride a motorcycle is the foundation of a safe learning process. In the beginning, focusing on control and balance rather than speed is crucial for developing your riding skills. Riding at a slow pace allows you to better focus on the surrounding traffic, road conditions, and the motorcycle's reactions. This helps you stay calm during moments of panic and make better decisions. It is also an ideal way to understand the weight of the motorcycle and its maneuverability. Remember, a patient approach leads to a safer and more enjoyable riding experience.

## 2.6. Obey Traffic Rules

Following traffic rules helps protect both your life and the lives of other drivers. Paying attention to speed limits, signaling, obeying traffic lights, and maintaining a safe distance from other vehicles increases your awareness and prevents accidents. Additionally, when riding your motorcycle, respecting pedestrian crossings and bike lanes helps maintain smooth traffic flow. Remember, being a careful and rule-abiding rider not only ensures your safety but also enhances the safety of all road users.

## 2.7. Regular Maintenance

Perform regular maintenance on your vehicle. Check tire pressures, brake condition, lighting systems, and other important components regularly. Make sure to follow the periodic maintenance schedule outlined in this manual to ensure timely and proper servicing.

## 2.8. Efficient Riding Instructions

- Follow the maximum load limit specified in the manual. Make sure to use the motorcycle under suitable weather and road conditions.
- Equipment Check: Before riding, ensure all your gear is complete.
- Motorcycle Check: Inspect the general condition of your vehicle. Make sure all equipment is functioning properly.
- Speed Management: Follow speed limits and maintain an appropriate speed for the riding conditions. Avoid unnecessary acceleration.
- Turning Techniques: Shift your weight without separating your body from the motorcycle while turning. Carefully adjust your turn angle and speed.
- Brake Usage: Use both the front and rear brakes carefully and evenly. Avoid sudden braking.
- Communication: Use signals and eye contact to communicate with other riders.
- Stay Alert: Continuously observe other vehicles and road conditions. Regularly check your mirrors and assess your surroundings.
- Following these instructions will provide a safer and more efficient riding experience.

## **3. DEFINITIONS AND SYMBOLS**

### 3.1. Labels

This user manual may contain the following labels on the vehicle components or packaging.

Labels	Description
PS5	You can quickly access the user manual for your vehicle via the QR code. The QR code label is provided and attached to your vehicle.
	The brakes are designed to heat up very quickly according to their operating principles and come into contact with heat-resistant mechanical parts. After using your vehicle, do not touch the mechanical components of the brake system.
	After purchasing your vehicle, read the user manual. Before starting to ride, ensure you have all the necessary protective gear, and then it is recommended that you ride your motorcycle carefully and in accordance with traffic rules.
	The maximum load capacity of the motorcycle is 150 kg. This weight limit must not be exceeded and should always be taken into consideration before use.
THE INVOIDANTON TO THE PROPERTY OF THE PROPERT	The tire pressure values and other technical specifications for the tires when the motorcycle is at its single rider and maximum load limit are provided to users through this label. This label is available both in the user manual and on the vehicle.
VOLTA MOTOR SAN. VE TIC. A. S. LS+A1  ef=168/2013/11892 :/:xtprSpr88827777777?c 85 dR/A-3 730 mm ' 5.4 NV max 240 kg	This label contains the identification numbers specific to your motorcycle. Ensure that the numbers on the vehicle's chassis plate match those on the certificate of conformity.

## 3.2. Symbols

This user manual may contain the following symbols on the vehicle components or packaging.

Symbols	Description
<b>fi</b>	This symbol provides you with useful additional information about setting up or
•	This symbol contains important information about the safe use of your vehicle. Compliance with the specified category provides the necessary information to use the product in the conditions and for the purposes for which it was designed.
0	This symbol refers to conditions that must be observed during operation, adjustment, inspection or maintenance and provides information about conditions that, if ignored, can lead to serious damage and accidents.
	This symbol indicates that you should read the operating instructions.
CE	Products marked with this symbol meet all applicable European Economic Community regulations.

## 3.3. Unit Table

The following symbols may be used in these operating instructions, on vehicle components or on the packaging.

Unit	Meaning	is a unit.
•	Degree	Angular Measurement
°C	Celsius	Temperature
°F	Fahrenheit	Temperature
1/s	In one second	Revolution
u	Inç	Measurement, (1 inç:2,54 cm)
Α	Ampere	Electrik Current
Ah	Ampere hour	Energy Capacity
bar	Bar	Pressure
g	Gram	Mass
h	Hour	Time
Hz	Hertz	Frequency
kg	Kilogram	Mass
km/h	Kilometre/hour	Speed
kPa	Kilopascal	Pressure
mph	Mil	Speed
Nm	Newton meter	Torque
psi	inçkareye pound	Pressure
v	Volt	Electric Voltage
w	Watt	Electric Power
Wh	Watt saat	Electric Capacity

# CAUTION

Long rides at low engine rpm and high assistance mode can cause excessive overheating and may even damage the motor under heavy load. If this occurs, we strongly recommend reducing the assistance mode.

### **Certificate of Conformity**

The Certificate of Conformity **(CoC)** is an official document issued by a manufacturer or authorized representative, stating that their products comply with specific technical and safety standards and can be marketed in accordance with relevant regulations in the European Union (EU) or Turkey. This document confirms that the product does not contain any substances that could jeopardize consumer health and safety, is functional, and has been designed for its intended purpose.

- It guarantees that the motorcycle meets important safety features such as road safety, braking, and lighting.
- It indicates compliance with environmental regulations, such as emission limits and noise levels.
- The Certificate of Conformity is required for the motorcycle to be legally sold and to be allowed on the road.

This is equivalent to type approval for motor vehicles and guarantees that the motorcycle is suitable for road use in Turkey. In Turkey, it is prohibited for motorcycles to be used on the road without type approval. Therefore, the motorcycle manufacturer or importer must obtain the Declaration of Conformity for the motorcycle to be sold.

# CAUTION

The Certificate of Conformity is delivered with your vehicle. When receiving your vehicle, the Certificate of Conformity should be checked. It is essential to ensure that the document is not missing or incorrect/different.

### 4. SAFETY INFORMATION

As the owner of the motorcycle, you are responsible for ensuring that your motorcycle is used properly and safely. Motorcycles are two-wheeled vehicles. Their safe use and operation depend not only on correct riding techniques but also on the rider's level of expertise. All riders must be informed about the requirements listed below before operating their motorcycles.

- Obtain complete instructions from a competent source on all aspects of motorcycle use.
- Follow all warnings and maintenance guidelines in the user manual.
- Receive qualified training on proper and safe riding techniques.
- When mechanical conditions require and/or in the situations indicated in the user manual, obtain service from authorized Volta Motor technical service centers.
- Do not operate the motorcycle without getting to know it or receiving training. Until you fully understand your motorcycle and learn all its functions, we recommend practicing riding in non-traffic areas.

## 4.1. Safe Riding

Before each use, perform pre-ride inspections to ensure the motorcycle operates safely. Failure to perform proper checks or maintenance increases the risk of accidents and equipment damage.

### 4.1.1. Pre-Ride Inspections

### a. Engine Oil:

- Check the engine oil level.
- If necessary, add the appropriate oil up to the specified level.
- Check for any oil leakage.

#### b. Fuel;

- Check the fuel level in the fuel tank.
- Add fuel if necessary.
- · Check for any leaks in the fuel lines.
- Inspect the fuel tank ventilation hose for blockages, cracks, or damage, and check the connections.

#### c. Front and Rear Brakes;

- Check the operation.
- If it feels soft or spongy, have the air in the hydraulic system bled at an authorized Volta Motor service center.
- Check the brake pads for wear. If necessary, replace them at an authorized Volta Motor service center.
- Check for any leaks in the hydraulic system.

### d. Throttle;

- Ensure that the throttle moves smoothly without sticking.
- Check the throttle play
- If necessary, have the throttle play adjusted at an authorized Volta Motor service center, and lubricate the throttle grip housing with grease.

### e. Brake Lever;

- · Ensure that it moves smoothly without sticking.
- If necessary, lubricate the pivot points of the lever.

### f. Center and Side Stand;

- Ensure that it moves smoothly without sticking.
- If necessary, lubricate the pivot points.

### g. Indicators, Lights, Signals, and Control Buttons;

- Check its operation.
- If necessary, have it corrected at an authorized Volta Motor service center.

#### h. Rims and Tires

- · Check for any damage.
- Inspect the condition of the tire and check the tread depth.
- Check the tire pressure.
- If necessary, have it corrected or replaced with a new one at an authorized Volta Motor service center.

# CAUTION

Failure to perform proper checks or maintenance can increase the risk of accidents and equipment damage. If you notice any issues, do not use your motorcycle. Ensure that your vehicle is inspected by an authorized Volta Motor service center for any problems.

### 4.1.2. Important Considerations

- Do not operate the engine in enclosed spaces. Even if you attempt to ventilate the area using fans or by opening doors or windows, carbon monoxide can quickly reach dangerous levels.
- Do not run the engine in partially enclosed or inadequately ventilated areas such as warehouses, garages, or sheds.

# CAUTION

All engine exhausts contain carbon monoxide, a lethal gas. Inhalation of carbon monoxide can lead to headaches, dizziness, fainting, nausea, loss of consciousness, and eventually death. If you notice any symptoms of carbon monoxide poisoning, immediately leave the area, get fresh air, and SEEK MEDICAL ATTENTION.

- Stack your loads as safely as possible, keeping them as close to the center of the motorcycle as possible, and ensure the weight is distributed in a way that does not affect the motorcycle's balance.
- Shifting loads can cause a sudden loss of balance. Before riding, make sure that accessories and loads are securely fastened to the motorcycle.
- Never attach large or heavy objects to the handlebars, front fork, or front fender. Such items can cause unstable riding or slow response from the handlebars.

## CAUTION

Adding accessories or loading your motorcycle can negatively affect its balance and handling if the weight distribution changes. Be extremely careful when loading your motorcycle or adding accessories to prevent the possibility of an accident. Pay special attention when riding a motorcycle that is loaded or has added accessories.

### 4.1.3. Spare Parts and Accessories Information

Using original spare parts and accessories for Volta Motor vehicles is important for enhancing the motorcycle's performance and safety. Original parts are specifically designed to perfectly fit your motorcycle, improving both durability and efficiency. Made from high-quality materials, these parts offer long-lasting use and ensure a safe riding experience.

Using non-original spare parts may not meet factory standards in terms of quality and compatibility, which could lead to unexpected malfunctions or damage.

As a result, do not use non-original spare parts or accessories for your Volta Motor. Using non-original parts will void your vehicle's warranty in case of any hardware damage.

## CAUTION

Do not install accessories that could weaken your motorcycle's performance, and avoid carrying loads that could cause this.

### 4.2. Pre-Ride Instructions

- Check the condition of all moving parts.
- · Inspect all rotating parts and add oil if necessary.
- Check the tires for any damage.
- · Check the tire pressure.
- Ensure the horn is working properly.
- · Make sure all nuts and bolts are tightened properly.
- Check that the brake cable and other wires are not pinched and are functioning correctly.
- Ensure the throttle operates smoothly.
- · Check all lighting systems.

## 4.3. Safe Riding Instructions

- Before starting to ride, follow the pre-ride instructions.
- · Grip the handlebars with both hands while riding.
- Ensure that you maintain a safe riding posture.
- To gain experience, practice frequently, especially in the beginning.
- Follow the maximum load conditions as specified in the manual.
- Moving objects while riding change the vehicle's center of gravity and can jeopardize your safety. Take the necessary precautions to avoid this situation.
- Avoid performing acrobatic movements while riding your motorcycle.
- Avoid high speeds while turning.
- Rainy weather increases braking distance and limits maneuverability. In such conditions, always maintain a low speed.
- Avoid large water puddles that may form during rainy weather.
- Never ride under the influence of alcohol or drugs.

## **4.4. Efficient Riding Instructions**

By following the efficient riding instructions listed below, the driving range and efficiency of your vehicle will increase:

- Ensure that your electric bike is regularly maintained.
- Adhere to the maximum load limits specified in the manual.
- Make sure to use the bike under appropriate weather and road conditions.
- Check that your tire pressures are within the recommended range.

### **5. GENERAL VIEW**

### 5.1. Side View

- 1. Turn Signal Lamp
- 2. Front Headlight
- 3. Mirror
- 4. Display Panel
- 5. Throttle Grip
- 6. Brake Lever
- 7. Helmet Hook
- 8. Windshield Pocket
- 9. Seat
- 10. Rear Carrier Rack
- 11. Rear Tail Light
- 12. Rear Wheel
- 13. Engine
- 14. Center Stand
- 15. Side Stand
- 16. Front Wheel
- 17. Front Drum Brake





### **CAUTION**

The parts listed in the user manual are provided as a reference. The manufacturer may make changes without prior notice.

### 5.2. Front View



- 1. Horn
- 2. Turn Signal Switch
- 3. High/Low Beam Switch
- 4. Instrument Panel
- 5. Headlight Indicator Light
- 6. Left Turn Signal
- 7. Odometer
- 8. Fuel Gauge
- 9. Right Turn Signal
- 10. Malfunction Indicator Light
- 11. Throttle Grip
- 12. Start Button

# CAUTION

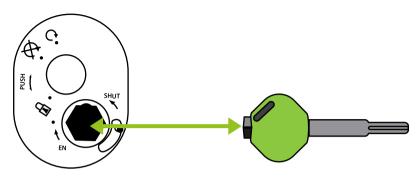
The parts listed in the user manual are provided as a reference. The manufacturer may make changes without prior notice.

www.volta.com.tr

### 6. OPERATION AND USAGE

### **Power On/Off**

Insert the key into the key slot as shown and unlock it. Insert the key and turn it from the off position to the on position. The vehicle's system will be activated; otherwise, the system will shut down.



## **Handlebar Locking**

Your vehicle is equipped with a handlebar locking feature. Turn the handlebars fully to the left and gently press the key in the ignition while turning it to the lock position. To unlock, turn the handlebars in the opposite direction and gently press the key while turning it to the on position.

## **Seat Locking**

While the seat is closed, you can open it by turning the key to the lock position. When you close the open seat, it will lock automatically.

## **Starting the Engine**

Take the vehicle off the center stand. Insert the ignition key into its slot. Press the rear brake. Make sure the side stand is in the closed (up) position. The engine will not start if the side stand is down. Turn the ignition key to the ON position. Press the start button while simultaneously twisting the throttle grip downward to give gas. Repeat this procedure until the vehicle starts.

## 6.1. Starting the Engine

Activate the ignition and electrical systems by turning the key from the off position to the on position. Then, press the brakes and push the start button.

# CAUTION

During the engine starting process, the side stand must be in the up position to prevent the ignition cut-off system from blocking the engine from starting.

# WARNING

If the motorcycle is being used for the first time, follow the break-in period instructions carefully.

# WARNING

In certain situations (weather conditions, air quality, fuel flow, etc.), the engine may not start immediately. Press the engine start button for a maximum of 3 seconds at a time. If the engine does not start within 3 seconds, wait 10 seconds and try again. Pressing the engine start button for more than 3 seconds may damage the spark plugs. Once the engine starts, release the start button immediately. Failing to do so may damage the starter motor.

# CAUTION

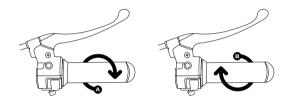
Do not move the vehicle for approximately 30 seconds after the first start. Within these 30 seconds, the engine parts will be lubricated. If you start moving the vehicle immediately, the engine components may wear out due to lack of lubrication, which will reduce the expected lifespan of your engine.

### **6.2. Starting the Vehicle**

While squeezing the brake lever, lower your motorcycle from the side stand with your right hand. Carefully sit on the seat and check your mirrors. Then, after checking your surroundings, signal in the direction you intend to move and prepare to start. Gradually release the brake lever and gently twist the throttle. After the initial movement and once you enter traffic, you can turn off your signal.

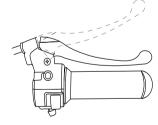
### 6.2. Acceleration and Deceleration

Turn the throttle of your motorcycle in the direction of 'A' as shown below to apply gas to the vehicle. In this case, your vehicle will start moving. If you turn the throttle in the direction of 'B', your speed and acceleration will decrease.



## 6.3. Braking

Your motorcycle is equipped with a disc (ABS) brake system on both the front and rear wheels. The front brake is controlled by the brake lever on the right handlebar, and the rear brake is controlled by the brake lever on the left handlebar. To use the brakes, gently squeeze the brake levers towards yourself with your fingers. To release the braking, slowly release the brake lever.

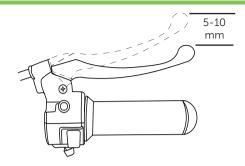


It is recommended to use both the front and rear brakes together. When braking, the throttle should always be released.



#### **NOTE**

For both the front and rear brakes, the free play of the brake lever should be between 5-10 mm. Braking should begin after this distance.



## CAUTION

- Avoid sudden and hard braking. Otherwise, your vehicle may skid and cause accidents.
- Be cautious when braking on downhill slopes.
- Do not continue to accelerate while using the brakes. This may damage the electronic control unit and the engine.
- Brake pads, calipers, brake discs, and drums can reach high temperatures during braking. Contact with these hot surfaces may cause serious injuries. Ensure that these components have cooled down before performing any maintenance or repair.
- The disc brake system offers high braking performance. Therefore, practice braking on flat surfaces.
- Brake sensitivity can be adjusted. For safer deceleration, use both the front and rear brakes together.
- Continuous use of brakes over an extended period will heat up the braking components and reduce their performance. This may increase your stopping distance and affect safe braking.
- Brake pads must always be replaced with original parts. Low-quality components may damage other parts of the vehicle and negatively affect its performance.
- The brake system is critical for your safety. Have regular inspections and adjustments performed at authorized service centers according to the intervals specified in the periodic maintenance schedule.

## 6.4. Initial Use of the Engine (Break-In Period)

The break-in period is critically important to ensure that the engine components of your motorcycle adapt properly. During this time, we recommend operating the engine at low and medium RPMs. Avoid running the engine at high RPMs and refrain from sudden acceleration. By riding at varying speeds, you help ensure that all engine components settle in properly. During the first 500–1,000 kilometers, take care not to overload the motorcycle and regularly check the engine oil. At the end of the break-in period, it is important to perform the first maintenance to protect the health of your engine. Following these guidelines will improve your motorcycle's performance and extend its lifespan.

## WARNING

- Do not operate the engine in the red zone of the tachometer.
- If you encounter any issues during the break-in period, contact an authorized Volta Motor service center as soon as possible.

### 6.5. Parking

When parking your motorcycle, turn off the power. Before leaving the vehicle, make sure the ignition is in the off position. For security reasons, we recommend locking the handlebars after parking your motorcycle.

## CAUTION

- Since the engine and exhaust system will be hot, park the motorcycle in appropriate locations, keeping in mind the risk of contact and burns to pedestrians and children.
- Do not park on slopes or soft surfaces, as the motorcycle may tip over, increasing the risk of fuel leakage and fire.

## NOTE

If the side stand is lowered while the motorcycle is running, the engine will shut off.

### 6.6. Loading

Do not carry loads that are unsuitable for your motorcycle. Doing so may damage parts of the vehicle. Do not place loads on areas of the vehicle that are not designed to carry them.

- The rear storage box can be used to carry light items.
- Please do not exceed the permitted load limits. The maximum carrying capacity of the rear carrier rack is 10 kg.

## 6.7. Engine and Chassis Number

The engine and chassis numbers are for the registration of your vehicle and help our authorized service centers provide better service in case your gasoline motorcycle requires maintenance or repair.

# WARNING

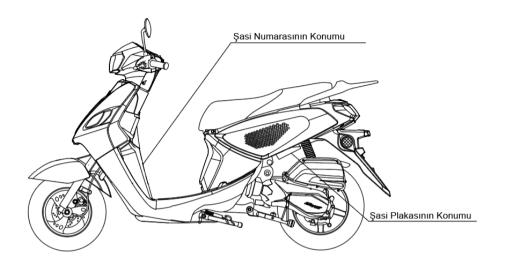
Ensure that the engine and chassis numbers on your gasoline motorcycle match the numbers listed on the Certificate of Conformity.



**Engine Number** 



**Chassis Number** 



VOLTA MOTOR SAN. VE TIC. A.S.
L3e-A1
e9\*168/2013\*11892

☆NPPSPBB5????????☆
83 dB(A)- 3750 min -1

5.4 kW max 240 kg

## 7. MAINTENANCE AND CONTROL

With regular maintenance, proper adjustments, and routine lubrication, you can ensure the highest performance and safety for your motorcycle.

# NOTE

The general maintenance intervals listed here apply only under normal operating conditions. However, weather conditions, terrain, geographic location, and personal usage differences may require maintenance more frequently than the specified intervals.

# WARNING

- To ensure the safety and longevity of your vehicle, please avoid modifications. Modified vehicles can compromise both your safety and traffic safety. Always use parts approved by the manufacturer.
- During use, brake discs, drums, and pads may become extremely hot. To avoid burns, wait for the brake system components to cool down before touching them.

## CAUTION

- Before performing any maintenance, for your personal safety, turn off the engine and raise the vehicle on the center stand. Even for simple maintenance, never perform any work without turning off the engine and placing the vehicle on the center stand.
- If the vehicle has not been used for a month or longer, check components that are prone to wear or corrosion, such as fuel, tires, and the battery, before riding.
- This motorcycle is designed for use on asphalt surfaces only. If the motorcycle is used in excessively dusty, muddy, or wet conditions, the air filter element should be cleaned and replaced more frequently; otherwise, the engine may wear out quickly. For the correct maintenance intervals, you can seek support from authorized Volta Motor service centers.

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## 7.1. Fuel Tank and Under-Seat Storage

Your vehicle's fuel tank capacity is 5.3 liters. The fuel tank cap is located under the seat. After turning the ignition key to unlock the seat, you can open the fuel tank cap by turning it by hand. Take care to prevent foreign materials such as dust and water from entering the fuel tank. Pay attention to fuel quality when refueling. Poor-quality fuel can damage your vehicle. Do not mix engine oil with the fuel. Your engine is designed to run only on unleaded gasoline.

When the fuel gauge approaches the red position, refuel as soon as possible The recommended fuel is unleaded gasoline with a minimum of 95 octane. If your fuel consumption is higher than expected or if fuel decreases even when the vehicle is off, please check for leaks in your tank. Ensure there are no leaks in the fuel lines. Check that the fuel hose has no cracks, blockages, or any damage.



#### **CAUTION**

- Ensure there are no leaks in the fuel lines.
- Check the fuel hose for cracks, blockages, or any damage.
- Gasoline is highly flammable and can explode under certain conditions. Always turn off the ignition while refueling and ensure the area is well-ventilated.
- Gasoline is also corrosive; do not overfill the tank. Overfilling will damage your vehicle. Close and lock the fuel tank cap immediately after refueling.



#### WARNING

Prevent foreign materials such as dust and water from entering your fuel tank. Pay attention to fuel quality
when refueling. Poor-quality fuel can damage your vehicle. Do not mix engine oil with the fuel. Your
engine is designed to run only on unleaded gasoline.

After activating your vehicle with the ignition key, turn the ignition to the "Seat/Fuel" position and press the "Seat" button to unlock your seat. Then you can lift the seat. Before starting your journey, make sure the seat is locked.

## 7.2. Lighting Components

Using the lighting system positioned at the front and rear, the headlights should be turned on during both night and daytime riding to increase visibility. Improving visibility will enhance the level of safety while riding.

As required by regulations, the low beam headlights automatically turn on when the vehicle is started to improve visibility. To activate the lighting system, start the vehicle. For the high beam, press the high beam switch located on the left side of the panel.

### 7.3. Vehicle Stands

The vehicle is equipped with a center stand and a side stand to keep it in a stable and upright position. To engage the center stand, press the tip of the stand with your foot and gently push the vehicle backward. To disengage the center stand, push the vehicle forward. The side stand is equipped with a side stand sensor. This sensor prevents the vehicle from receiving power when the side stand is in the open position, ensuring safety. Make sure the side stand is in the closed position for the vehicle to operate.

## 7.4. Battery

The battery is located just behind the plastic protective cover under the seat. The battery connections should be checked and replaced with the correct connections if necessary.

• Black Cable: Negative terminal connection

Red Cable: Positive terminal connection



### **Battery Connection Procedure**

When disconnecting the battery, first remove the negative cable connection, followed by the positive cable connection. When reconnecting the battery, first connect the positive cable, then the negative cable, and finally close the battery protection cover. The ignition key must be in the 'Off' position during the battery disconnection process.

- Do not pour the acidic liquid from your waste battery into the soil, water, or sewage.
- Do not burn the plastic parts of your waste battery in stoves or boilers.
- Keep waste batteries away from children.

If the battery is drained, have it charged at an authorized Volta Motor service center as soon as possible. If additional accessories are installed on your motorcycle, keep in mind that the battery may drain more quickly.

### **Battery Storage**

If your motorcycle will not be used for a month or slightly longer, remove the battery and store it in a cool, dry place while fully charged.

If your motorcycle will not be used for more than two months, it is recommended to check the battery level once a month. You can have the level checked by performing monthly measurements at authorized Volta Motor service centers.

Before reinstalling the battery when preparing to use your vehicle, make sure it is fully charged. The ignition key must be in the 'Off' position when reconnecting the battery. Before and after reconnecting the battery, the terminal connections should be checked.

## WARNING

- Do not attempt to open the battery cell covers, as this may damage the battery.
- The battery should be stored fully charged. Storing it without charging may cause permanent damage to the battery.

### **Fuse Inspection and Replacement**

The fuse box is located under the seat, right next to the battery. Fuses for each electrical circuit are positioned here. The vehicle's electrical system is protected by 15A glass/blade fuses. However, these fuses are single-use and must be replaced if they blow or become faulty. During inspection or replacement, the ignition must always be in the "OFF" position.

For this;

- Ensure the vehicle is in the 'Off' position.
- The fuse is located inside the fuse box next to the battery.
- Lift the fuse cover and remove the integrated fuse.
- Replace it with a fuse that has equivalent specifications.

# WARNING

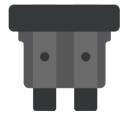
When replacing a fuse, do not use a fuse with a lower or higher rating than the one that was removed. It must be replaced with a fuse of the same rating.

# WARNING

Do not use high-pressure water when washing your vehicle. It may damage the electrical systems.

# CAUTION

Using a fuse with a rating lower than specified may cause the system to continuously disconnect, while using a fuse with a rating higher than specified may result in damage to electronic components and wires due to excessive current.



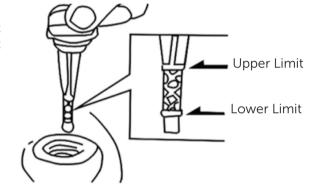


## 7.5. Oil Level Check and Oil Filling

The first oil change for your engine is at 500 km. Be sure to regularly check and change your engine oil according to the intervals specified in the maintenance schedule. The engine oil should be checked before each ride. Additionally, the oil and oil filter element must be replaced at the intervals specified in the periodic maintenance and lubrication schedule.

### Checking the Engine Oil Level

- Ensure the motorcycle is standing upright on a flat surface. Oil level checks on sloped surfaces may result in an inaccurate reading.
- Start the engine and let it run for a few minutes to warm up, then turn off the engine.
- · Insert a clean oil dipstick directly into the oil filler.
- Remove the dipstick and check the oil level.





### **NOTE**

The engine oil level should be between the maximum and minimum levels.

- If the oil level is at the lower limit, top it up to the upper limit level.
- Use 10W-40 type oil for the engine.

## WARNING

- Insufficient oil levels can cause excessive wear and damage to your vehicle's engine.
- If you are using your vehicle in extreme conditions such as rough roads, high performance riding, or unusual climate conditions, increase the frequency of oil changes and checks.

### **Changing the Engine Oil**

- Place an oil container directly beneath the engine oil drain to collect the existing oil.
- Remove the engine oil drain bolt and gasket, and drain the oil from the engine block.
- Once all the oil has drained, securely tighten the engine oil drain bolt.
- Add the new engine oil through the oil filler cap.
- Close the oil filler cap. Start the engine and let it run at idle for a
  few minutes while checking for any oil leaks. If there is an oil leak,
  immediately stop the engine and contact the nearest Volta Motor
  authorized service.
- If no oil leaks are observed, stop the engine, then check the oil level and add oil if necessary.

# CAUTION

Ensure that no substance other than the appropriate engine oil enters the crankcase.



- 1. Engine Oil Fill
- 2. Engine Oil Drain

# WARNING

- The quality and type of oil you use is very important. Using low-quality oil directly affects the lifespan of the engine. Always use oil that you are sure of its quality and originality.
- The type of oil you use must strictly be the recommended oil.

### 7.6. Brake Maintenance

### **Brake Pads Inspection**

Brake pads wear out due to their operating principle. The wear of both front and rear brake pads should be checked at the intervals specified in the periodic maintenance and lubrication schedule. They should be replaced when they reach certain safety levels. It is recommended that replacements be performed using original spare parts by Volta Motor authorized service centers. Safety level checks and replacements should be carried out by authorized service providers. Brake pads that are not replaced can cause the brake system to operate with low performance, create noise, and in some cases, even damage other components. The brakes should be checked during every maintenance.

# WARNING

Brake pads should always be replaced with original parts. Low-quality components can damage other parts of the vehicle. They can also affect the performance of your vehicle.

### Inspection of the Wires

The condition and functionality of all wires should be checked before every ride. Wires and wire ends should be lubricated when necessary. If there is any damage to the wires or if they are not functioning properly, seek assistance from the nearest Volta Motor authorized service to have them replaced.

### **Brake Fluid Level Check**

It is important for the motorcycle to be on a flat surface when checking the brake fluid level. This ensures an accurate measurement of the fluid level.

The brake hydraulic fluid reservoir is located next to the brake lever. It is typically in the shape of a small box with a glass window at the front for easy inspection. The glass window at the front of the reservoir has a "LOWER" mark to indicate the minimum fluid level. The brake hydraulic fluid level should always be above this "LOWER" mark.

Before each ride, make sure to check that the brake fluid level is above the minimum level indicated by the "LOWER" mark on the glass window of the reservoir. If you notice that the brake fluid level has dropped below the minimum level, it is recommended to seek assistance from the nearest Volta Motor authorized service center. After adding fluid, ensure the reservoir cap is properly closed.

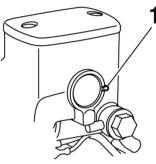
# **NOTE**

The color of the brake hydraulic fluid should also be inspected. Brake fluid is typically light-colored (pale yellow or transparent). If the fluid appears darkened or dirty, or contains foreign particles, it may be time to replace the brake fluid. Brake fluid replacement should be carried out by Volta Motor authorized service centers.

# CAUTION

To ensure the proper functioning of the brake system, it is important to replace the brake fluid at regular intervals. The maintenance schedule provides the recommended intervals for fluid replacement.

### Ön Fren Rezervuarı



1. Minimum Level Limit

## 7.7. Wheel and Tire Inspection

Tires are among the most important factors for driving safety and comfort. For this reason, it is essential that the tires are always in good condition and replaced with the specified types when necessary.

### Wheel Inspection

Before each ride, check the wheels for any impacts, dents, or other damage. If any damage is detected, seek assistance from an authorized Volta Motor service center to have the wheel repaired. After any wheel or tire replacement or repair, the wheel must be rebalanced.

### **Tire Pressure Inspection**

Check the tire pressure levels daily. Tire pressure that is above or below normal will affect the vehicle's handling, acceleration, fuel consumption, and overall performance. Also check the tires daily for punctures, cuts, or any other unusual conditions. Additionally, dents, scratches, or bends on the wheel can cause air leakage. Such damage can affect your vehicle's balance and cause vibration. If you observe any of these issues, visit the nearest authorized service center to have the damage repaired.

N	SIZE	LOAD, SPEED INDEX	PRESSURE	
N	3.00-10	42J, 50M	250 kPa / 36 PSI	
	3.50-10	51J, 59J, 51M, 59M	250 KPa / 50 PSI	



### CAUTION

- When tread depth decreases, or if there are nails or pieces of glass on the tire surface, or cracks on the tire sidewalls, you can have the tires replaced at authorized Volta Motor service centers.
- The front and rear tires must be of the same brand, tread pattern, and series. Otherwise, the handling characteristics of the motorcycle may be negatively affected. This inconsistency can lead to loss of control and serious injury-causing accidents.

TIRE INFORM	ATION			PS5		
Cold tire pressures		kPa	kgf/cm²	psi		
Lie to mayimum weight capacity	Front	250	2.55	36		
lp to maximum weight capacity	Rear	250	2.55	36		
Lin to 75 kg load	Front	250	2.55	36		
Up to 75 kg load	Rear	250	2.55	36		
Tire size	Front	3.00-10 42J or 50M 3.50-10 51J or 51M or 59M or 59				
THE SIZE	Rear	3.00-10 42J or 50M 3.50-10 51J or 51M or 59M or 59.				
Min. recommend tire center tread depth	Front	2.0mm				
'	Rear	2.0mm				
Maximum weight capacity			150 kg			

### CAUTION

- If the tire is not at the correct air pressure, it will wear out more quickly and its lifespan will be shortened. Additionally, under-inflated tires can reduce traction, potentially leading to accidents.
- In cases of extremely low tire pressure, the tire may even detach from the rim.
- Tyres will naturally wear out with use. When the tread depth decreases, they should be replaced. Tire life can vary depending on road, climate, and usage conditions. It is essential for the user to regularly check tire pressure and tread depth. Tyres with low tread depth, especially on wet surfaces, will reduce grip. The minimum tread depth is 2.0 mm for both front and rear tires. Such conditions can lead to accidents.

### 7.8. Air Filter

A dirty air filter disrupts the ideal air-fuel mixture, increasing fuel consumption. It also leads to higher exhaust emissions. The air filter should be cleaned regularly.

- Remove the air filter sponge from its casing.
- Clean it with cleaning oil and allow it to dry in the air. (Do not use gasoline for cleaning!)
- Once it is thoroughly cleaned, place it back into the plastic casing.
- The air filter is made of cellulose sponge. It should be checked and cleaned every 2,000 km.
- Clean it using a detergent solution specifically designed for this purpose and dry it properly. Before use, apply a small amount of oil. Additionally, make sure to replace it regularly at the intervals specified in the maintenance schedule.

### WARNING

- If your vehicle is used in rainy or dusty areas, you should check and replace the air filter more frequently.
- Never use gasoline for cleaning.
- When replacing the air filter, ensure it is properly seated in place. The vehicle should never be operated without the air filter, as this can cause excessive wear on mechanical parts and may result in severe damage to components.

### 7.9. Spark Plug Inspection

The spark plug is an important component of the engine and should be checked at regular intervals. A dirty spark plug or one with an excessive gap between the electrodes will not produce a proper spark.

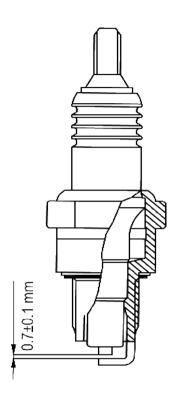
The spark plug should be periodically removed and inspected. Otherwise, the heat generated and the buildup of substances can cause the spark plug to deteriorate or even melt.

If there is electrode wear or excessive carbon buildup on the spark plug, it must be replaced. For inspection and replacement of the spark plug, it is recommended to seek assistance from Volta Motor authorized service centers.

- Clean the spark plug using a spark plug cleaner.
- The gap between the two electrodes should be 0.7±0.1 mm. Make sure the gap is within this range.
- Please use the ignition spark plug recommended by the manufacturer.

### WARNING

- Wait for the engine to cool down before removing the spark plugs.
   Removing the spark plugs before the engine has cooled can damage your vehicle.
- Place the spark plug by hand first, then tighten it with a wrench.



### 7.10. Thorttle Adjustment

The throttle should be checked for proper operation before each ride. Additionally, the throttle cable should be lubricated at the intervals specified in the periodic maintenance table, preferably by a Volta Motor authorized service center.

- Check that the throttle moves freely from the lowest to the highest position.
- The distance between the fully open position and the point where the throttle first responds should be between 2 and 6 mm. To adjust this, loosen the locking nut, turn the adjuster, and then tighten it again.

### 7.11. Ignition Circuit System

You can check the ignition system by following the steps below. If you detect any issues, please contact the nearest authorized service center for assistance.

- Turn the key to the "ON" position.
- Lift the side stand.
- Pull the brake lever and press the start button.
- Lower the side stand.
- If the engine stops, there is no issue with the side stand sensor.

### CAUTION

When testing the ignition circuit system, your motorcycle should be on the center stand.

### 7.12. Maintenance Interval

Even if your vehicle is running smoothly, it should be inspected at authorized service centers at regular intervals. These intervals are detailed in the later sections of the user manual. Vehicles that have experienced issues or accidents should be taken to an authorized service center immediately, without waiting for the regular maintenance interval. In such cases, repairs must be made with original parts only.

Any maintenance, repair, modification, or performance-enhancing changes carried out outside of manufacturer-approved and authorized service stations will void the product's warranty.

### WARNING

• To ensure your vehicle's safety and longevity, please refrain from modifications. Modified vehicles can put your safety and the safety of others on the road at risk. Always use parts that are approved by the manufacturer.

### CAUTION

- Before performing any maintenance, for your personal safety, make sure to turn off the engine and place the vehicle on its center stand. Even for simple maintenance tasks, do not perform the work unless the engine is off and the vehicle is on its center stand.
- If the vehicle has not been used for one month or longer, check components such as fuel, tires, and the battery for potential wear or corrosion before starting your ride.

### 7.13. Periodic Maintenance Schedules

Periodic maintenance should be performed by authorized Volta Motor service centers.

The interval between two maintenance must not exceed 6 months or 3,000 km (whichever comes first). Vehicles not complying with the maintenance intervals will not be covered by the warranty.

W	ARRANTY MAIN	PS TENANCE CARD		NTENANCE TAB	LE
500 KM	3.000 KM	6.000 KM	9.000 KM	12.000 KM	15.000 KM
STAMP	STAMP	STAMP	STAMP	STAMP	STAMP
Date://	Date://	Date:/	Date:/	Date://	Date:/
18.000 KM	21.000 KM	24.000 KM	27.000 KM	30.000 KM	33.000 KM
STAMP	STAMP	STAMP	STAMP	STAMP	STAMP
Date:/	Date:/	Date://	Date:/	Date://	Date:/

### **GASOLINE VEHICLE MAINTENANCE TABLE** GASOLINE VEHICLE MAINTENANCE TABLE MAINTENANCE MILEAGE 3.000 KM | 6.000 KM | 9.000 KM | 12.000 KM | 15.000 KM | 16.000 KM | 21.000 KM | 24.000 KM | 27.000 KM | 33.000 KM | 36.000 KM | 39.000 KM | 42.000 KM | 45.000 KM PART REPLACEMENT PROCEDURES Replacement Interval (1.Month) (6.Month) | 12.Month) | 13.Month) | 12.Month) | 13.Month) | 13.Mon NAME (Break-In **Engine Oil** Replacement 3.000KM Transmission drain Replacement 3,000KM plug washer Oil filter cleaning and O-ring (Motor 6.000KM vağı süzgeci) O-ring replacement. Air Filter Replacement 6.000KM Valve Cover Replacement 3.000KM Gasket Drive Belt Replacement 6.000KM Front Worn Parts Replacement 6.000KM Variator (bushings + sliding surfaces) Replacement 9.000KM Clutch Spark Plug Replacement 6.000KM GENERAL MAINTENANCE PROCEDURES\* 500 KM 3.000 KM 6.000 KM 9.000 KM (6.Month) (12.Month) (18.Month) 12.000 KM 15.000 KM 18.000 KM 21.000 KM 24.000 KM 27.000 KM 30.000 KM 33.000 KM (24.Month) (36.Month) (36.Month) (36.Month) (36.AY) (inspection, adjustment, cleaning, lubrication, tightening, etc.) PART/SYSTEM (1.Month) (Break-In) NAME Check the brake connections, (Inspect their operation, the level of hydraulic fluid, and whether 3.000KM there are any leaks in the system.) Check for cracks or damage in the brake 3.000KM hoses Replace the brake pads if necessary. 3.000KM Check the brake lever. Adjust if Front and 3.000KM necessary. Rear Brake Check the operation of the brake 3.000KM switches. If applicable, check and clean the 3.000KM ABS sensor connections Check the operation of the brake 3.000KM cable and lubricate if necessary.

Check the brake discs.

3.000KM

### **GASOLINE VEHICLE MAINTENANCE TABLE GASOLINE VEHICLE MAINTENANCE TABLE** MAINTENANCE MILEAGE 500 KM PART/SYSTEM PART REPLACEMENT PROCEDURES Replacement Interval 3.000 KM 6.000 KM 9.000 KM 12.000 KM 15.000 KM 18.000 KM 21.000 KM 21.000 KM 27.000 KM 30.000 KM 33.000 KM 36.000 KM 39.000 KM 42.000 KM 45.000 KM 6.Month\* (I Month) (6.Month) (12.Month) (18.Month) (24.Month) (30.Month) (36.Month) (42.Month) (48.Month) (56.Month) (66.Month) (72.Month) (72.Month) (78.Month) (84.Month) (90.Month) ( (Brook-In) GENERAL MAINTENANCE PROCEDURES\* 42.000 KM 45.000 KM 6-Month\* 500 KM 3.000 KM 6.000 KM 9.000 KM 12.000 KM 15.000 KM 18.000 KM 21.000 KM (12.Month) (18.Month) (24.Month) (30.Month) (36.Month) (42.Month) 24.000 KM 27.000 KM 30.000 KM 33.000 KM (48.Month) (54.Month) (60.AY) (66.AY) 36.000 KM 39.000 KM MAINTENANCE PART/SYSTEM (inspection, adjustment, (90 Month (1.Month) (78.AY) (84.AY) NAME cleaning, lubrication, (Break-In tightening, etc.) Check the fuel hoses for cracks or Fuel Hose 3.000KM leaks. Check the bolts, nuts, and screws on the Eastoners engine, exhaust, brake hubs, and frame. 3.000KM Tighten any loose connections. Check the operation of the headlight, Lighting 3.000KM taillight, turn signals, and buttons Components Check the engine idle speed. Injection 3.000KM Measure the battery voltage, Charge or 6.000KM replace it if necessary. Exhaust Check for leaks. Tighten or replace 3.000KM gaskets if necessary Measure the battery voltage. Charge or 3.000KM replace it if necessary. Battery Check the tightness of the battery terminals 3,000KM Check the tire pressure, inspect the tires Tyres for damage, and measure the tread depth. 3,000KM Check for leaks or damage. Rims 3.000KM Check for any play in the hub and ensure Wheel the wheels turn freely 3,000KM Bearings Check the handlebars' bearings for wear Steering or looseness. Lubricate if necessary. 3.000KM Bearings Check the suspension for proper movement. Inspect the shock absorber's Front 3.000KM Suspension inner tube for scratches, damage, or excessive lubrication Check for any unusual noises while operating and inspect for oil leaks. Suspension Check the operation and throttle play, 3.000KM and adjust if necessary. Throttle Check the throttle cable operation and 3.000KM lubricate if necessary.

### **GASOLINE VEHICLE MAINTENANCE TABLE**

GASOLIN	NE VEHICLE MAINTENANCE	TARLE	MAINT	TENANC	E MILE	AGE													
UASULIN	TE VEHICLE MAINTENANCE	IADLE		ENANC	MIL-I-	AGE													
PART/SYSTEM NAME	PART REPLACEMENT PROCEDURES	Replacement Interval	500 KM (1.Month) (Break-In)	3.000 KM (6.Month)	6.000 KM (12.Month)	9.000 KM (18.Month)	12.000 KM )(24.Month)	15.000 KM (30.Month)	18.000 KM (36.Month)	21.000 KM (42.Month)	24.000 KM (48.Month	1 27.000 KM ) (54.Month)	30.000 KM (60.Month	1 33.000 KM ) (66.Month	36.000 KM (72.Month	1 39.000 KM ) (78.Month	1 42.000 Ki ) (84.Monti	M 45.000 Ki n) (90.Month	M 6-Month*
PART/SYSTEM NAME	GENERAL MAINTENANCE PROCEDURES* (inspection, adjustment, cleaning, lubrication, tightening, etc.)	MAINTENANCE PERIOD	500 KM (I.Month) (Break-In)	3.000 KM (6.Month)	6.000 KM (12.Month)	9.000 KM (18.Month)	12.000 KM (24.Month)	15.000 KM (30.Month)	18.000 KM (36.Month)	21.000 KM (42.Month)	24.000 KM (48.Month)	127.000 KM (54.Month)	30.000 KM (60.AY)	1 33.000 KM (66.AY)	36.000 KM (72.AY)	39.000 KM (78.AY)	42.000 KI (84.AY)	М 45.000 KI (90.Month	M 6-Month* nj Maintenance
Spark Plug	Check the condition of the spark plug. Clean it and adjust the spark plug gap if necessary.	3.000KM											•						
	Ensure the spark plug cap is properly seated and free of cracks.	3.000KM	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Valve	Check the valve clearance and adjust if necessary.	3.000KM	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Engine Oil	Check the oil level and inspect the engine for any oil leaks.	3.000KM	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Engine Oil Filter	Clean the oil filter.	6.000KM																•	
Air Filter	Clean it.	3.000KM		•	•		•	•		•	•		•	•		•	•		•
Fuel Filter	Clean it.	6.000KM													•			•	
Front Variator	Check the wear on the bag and slider surfaces, and replace if necessary.	3.000KM	•	•	•		•	•		•	•		•	•		•	•		•
	Clean it.	3.000KM																	
Rear Clutch	Check the clutch plate for wear and replace it if necessary.	3.000KM	•	•	•	•	•		•	•	•	•		•	•	•	•		•
	Clean it.	3.000KM	•	•	•	•	•		•	•	•	•		•	•	•	•		•
Drive Belt	Check the drive belt for cracks or wear, and replace it if necessary.	3.000KM	•	•	•		•	•		•	•		•	•		•	•		•

- The warranty period for Volta Motor vehicles is I year. You can contact our authorized dealer/service center in your country for warranty terms.
- The components listed above, which have specified replacement intervals, naturally wear out over time due to friction, thermal, and mechanical stress during operation. Therefore, it is strongly
- recommended to replace them when the maintenance mileage is reached. Components that are not replaced and any faults arising from these components are not covered under warranty.

   The interval between two maintenance periods should not exceed 6 months. If maintenance has not been performed based on mileage, a 6-month maintenance should be carried out.







**APEC** 

VOLTA MOTOR SAN.TİC.AŞ Merkez Mah. Yıldıztepe Cad. Gümüşova OSB Gümüşova 'DÜZCE 0380 731 25 25 - 0380 731 25 35 - info@volta.com.tr

### 7.14. First Use (Break-In)

- Do not push your vehicle during the break-in period. The break-in period lasts until the first service.
- The break-in period is the phase during which the parts of your gasoline motorcycle adjust to each other. During this stage, please avoid overloading your motorcycle.
- Avoid sudden throttle openings. Never twist the throttle all the way to the maximum during the break-in period. Engine components need to adjust to each other at low RPMs for optimal performance.
- Do not start riding immediately after starting your motorcycle. Allow the engine to idle for a while to ensure that the oil reaches all engine components before you begin riding.
- During the break-in phase, do not carry heavy loads or passengers.

### 7.15. First Maintenance

- The first 500-1,000 km service is important for your vehicle. After the initial use, the engine parts have already adapted to each other, and during the first service, it is recommended to check all bolts and change the engine oil.
- With the first service, the engine and motorcycle components will start working in harmony, and the parts will settle into place depending on usage. Therefore, all component bolts and nuts will be tightened, and the engine oil will be replaced with fresh oil.
- The reliability of your vehicle depends on the proper initial use and the first periodic maintenance.

### 8. Stroage and Reactivating

### 8.1. Vehicle Storage

If your motorcycle will not be used for a short period, always store it in a well-ventilated, cool, and dry place (such as an enclosed room or garage) to protect it from damage and wear. Before covering the motorcycle, ensure that the engine and exhaust system are cool.

### WARNING

- Storing your motorcycle in a poorly ventilated area or covering it with a wet cloth will cause moisture buildup and lead to rust.
- To prevent rust, your motorcycle should not be stored in direct contact with wet or damp materials, or in areas where chemicals are stored or present.

If you plan to leave your vehicle unused for an extended period, such as during the winter months, you should take precautions to protect it from damage and wear. Additionally, it is advisable to carry out some maintenance or repairs before storing the vehicle.

- Check the engine oil and change it if necessary.
- Drain all fuel from the injection system. After cleaning with rust remover oil, securely close the fuel tank cap. When draining the fuel, do not smoke or play with fire nearby.
- Remove the spark plug and pour about a teaspoon of engine oil into the cylinder. Using a wrench, turn the engine a few times. Once the oil has coated the motor cylinder, reinstall the spark plug.
- Remove the battery and store it in a location that does not receive direct sunlight, at room temperature (20-25°C is ideal). Charge the battery at least once a month.
- To protect the fuel tank from rust and the fuel from deteriorating, fill the tank and add a fuel stabilizer.

- Clean your vehicle. Rinse and dry it. Coating the painted surfaces with protective oil will extend the life of your paint and help maintain its original shine.
- Adjust the tire pressure to the ideal level. Raise the vehicle and place wooden blocks under the front and rear wheels to lift them off the ground.
- Cover the exhaust pipe with a plastic bag to prevent moisture from entering.
- Cover the vehicle with a dry, non-plastic, non-rubber cloth. Ensure the storage conditions have stable temperatures, avoiding significant temperature fluctuations. Extreme temperature changes can cause wear, damage, and cracking of many parts of your vehicle.

### CAUTION

If any repairs are needed before storing your motorcycle, all necessary repairs should be completed first, and then the vehicle should be stored following the steps outlined above.

### 8.2. Vehicle Reactivating

- Remove the cover from your vehicle. Clean the vehicle thoroughly.
- If the vehicle has not been used for more than 4 months, change the engine oil.
- Check the battery fluid level, and top it up if necessary. Reconnect the battery.
- Clean the fuel tank of any rust remover and fill it with gasoline.
- After completing the pre-ride checks, start the vehicle.
- Perform the initial ride in a traffic-free area. Once you confirm that all components are working correctly and at full performance, you can drive in traffic.
- Ensure that all loads on the vehicle are evenly distributed. The vehicle's center of gravity is precisely calibrated. Any imbalance can cause instability, leading to accidents or damage.

- The rear carrying bracket is designed only for carrying light loads. Please do not carry heavy items.
- When calculating the carrying capacity of your vehicle, include the total weight of the rider, passenger, and all carried items.
- Overloading the vehicle will make it more difficult to handle and will shorten its lifespan.
- Do not exceed the load limit specified in your vehicle's technical documentation.

### 8.3. Transport

When transporting your petrol motorcycle, make sure the ignition is turned off. Apply the front and rear brakes. To prevent any external damage to your vehicle, you can safely transport it by placing it on a metal cage covered with cardboard.

### 8.4. Assembly

The gasoline motorcycle is delivered assembled.

### 9. Technicial Specifications

	TECHNICAL S	PECIFICATIONS	
	Paran	neters	
Lenght	1790 mm	Max Speed	80 km/sa
Width	665 mm	Fuel Consumption	2,8 L/100 KM
Height	1050 mm	Fuel Tank Capacity	5.3 L
Wheelbase	1255 mm	Battery	12V 7 Ah
Weight	90 kg	Front Brake	Hydraulic Disc
Max Carrying Capacity	150 kg	Rear Brake	Drum
Engine Capacity	125 cm <sup>3</sup>	Climbing Ability	%15
Max Net Power	7.34 PS	Seat Position Number	2
Max Net Torque	7.6 Nm	Front Tire Size	3.00-10 / 3.50-10
Cylinder Number	1	Load, Speed Index	42J, 50M / 51J , 51M, 59M, 59J
Cylinder Arrangment	S	Rear Tire Size	3.00-10 / 3.50-10
Bore	52.4 mm	Load, Speed Index	42J, 50M / 51J , 51M, 59M, 59J
Stroke	57.8 mm	Tyres Air Pressure	
Compression Ratio	9.2:1	1 Person	Front/Rear - 250kPa/36psi
Transmission Type	CVT	At Maximum Weight	Front/Rear - 250kPa/36psi

### 10. Manufacturer Information

The service life of your Volta brand vehicle is 10 years, and the maximum repair period is 45 working days. If you encounter any problems with your vehicle, you can visit our website www.volta.com.tr and access information about authorized services and spare parts.

You can access all authorized service station information from the Service Information System created by the Ministry.

### **VOLTA MOTOR SANAYİ VE TİCARET A.Ş.**

Selamlar Köyü Selamlar Mevkii Gümüşova OSB 1. Sokak Blok No: 10

Gümüşova / DÜZCE / TÜRKİYE

Tel: 0850 222 28 65 info@volta.com.tr

### **VOLTA MOTOR SAN. VE TİC. A.Ş.**

Adres: Yaka Mah. 401 Sok. No:19 Cumayeri/DÜZCE/TÜRKİYE

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### **VOLTA MOTOR SERBEST BÖLGE**

Tübitak Teknoloji Serbest Bölgesi Tübitak MAM Teknoloji Serbest Bölgesi

Barış SB. Mah. 5001 Sok. No: 3 A/B

Gebze / KOCAELİ / TÜRKİYE

Tel: 0850 222 28 65 info@volta.com.tr

MANUFACTURER			
Trade Name	Volta I	Volta Motor Sanayi ve Tic. A.Ş.	Tc. A.Ş.
Address	Volta Motor Sanay ve Tlearet A.S. Selamet Koy, Selamet Ko	Votta Mocor  Votta Mocor  Vale Mah. 401 Set. No.19  Cumayer / DUZCE / TÜRKİYE  info@volta.com.tr	Voita Motor Serbest Bolge Unlake Texnoloi Serbest Bolges Tublisk MAM Exchooli Serbest Bolgesi Baris SB, Mah 5001 Sok. Gebze / NGOAEL / TÜRKIYE Info@volta.com.tr
Phone	+90 850 222 28 65	+90 850 222 28 65	+90 850 222 28 65
Fax	+90 850 222 28 65	+90 850 222 28 65	+90 850 222 28 65

PRODUCT	
Туре	GASOLINE VEHICLES
Commercial Name	APEC
Model	PS5
NIN	
Delivery Date and Place	
Maximum Repair Time	45 Working Days
Warranty Period	1 Year

	SELLER	
	Trade Name	
I	Address	
	Phone	
	Fax	
www	Invoice Date and Number	
.volta	Date of Sale	
.com.tr	This section must be filled in	This section must be filled in completely by the seller. (Stamp and Signature)

You can scan the QR code below to choose the nearest sales point and get in touch.



You can scan the QR code below to choose the nearest service center and get in touch.



### **Z** 0 FORM **VARRANTY INI**

## **WARRANTY PERIOD**

- The warranty period for all Volta Motor vehicles is 1 year, (Standards may vary depending on the country you are in.) You
  can seek support from the authorized dealer where you purchased the princip of the vehicle of th
  - the original purchased item. 3. In case of a defect, the time spent on repair is added to the warranty period.
- 4. If a part of the product, which is not mandatory to be sold with the warranty certificate, is replaced or sold by a service station outside the warranty period, the warranty period for the replaced or sold spare part is six months.
  5. The warranty begins from the date of the sales invoice of the product.

# WARRANTY TERMS AND CUSTOMER RESPONSIBILITY

1. To benefit from the warranty, the warranty certificate or sales invoice must be presented. These documents should be kept throughout the warranty period.
Maintenance of the vehicles must be performed at authorized service centers at the intervals specified in the user manual provided with the vehicle.

- - Vehicles should be used in accordance with their intended purpose, and daily maintenance and pre-driving checks as specified in the user manual must be carried out.

## WARRANTY COVERAGE

1. The warranty covers the repair of defects caused by manufacturing or workmanship errors, including all parts of the warranty cloudes the replacement of parts that cannot be repaired.
2. In the case of a material and/or manufacturing defect in the vehicle or its parts, the manufacturer may repair the defective part. There is no obligation to replace the part with a new one.
5. For parts such as batteries and tires, which are covered by the warranty provided by their respective manufacturers.
5. For parts such as batteries and tires, which are covered by the warranty provided by their respective manufacturers.
5. For parts such as batteries and tires, which are toward by the manufacturer. The customer may also be referred to the manufacturer's own service centers for repair.

## **EXCLUSIONS FROM WARRANTY COVERAGE**

1.The warranty will be void if any tampering is done on the invoice or warranty document, or if the original serial number on the vehicle is removed or tampered with.

2. Faults arising from maintenance and repairs not performed on time at authorized service centers are excluded from the warranty coverage.

3.Faults arising from repairs and interventions performed by unauthorized service centers are excluded from the warranty coverage.
4.Faults arising from the use of non-original spare parts are excluded from the warranty coverage.
5.Faults resulting from the vehicle being used for purposes other than those intended are excluded from the warranty coverage is any modification or intervention on the defective part.
6.Faults are excluded from the warranty coverage if there is any modification or intervention on the defective part.
7.Faults resulting from engine, fuel pump, and injection system issues caused by dirty or unsuitable fuel are excluded from the

8.Faults arising from actions contrary to the guidelines specified in the user manual are excluded from the warranty coverage. 9.Repairs and maintenance required due to accidents or improper use are excluded from the warranty coverage. warranty coverage.

10.Faults caused by overloading or abnormal use that lead to the completion or shortening of the vehicle's economic lifespan are excluded from the warranty coverage.

II.Faults arising from failure to perform daily maintenance and pre-ride inspections as specified in the user manual are excluded from the warranty coverage.

13.Faults arising from failure to check fluid levels (engine oil, hydraulic brake fluid, transmission oil) are excluded from the warranty 12. Faults due to not regularly measuring tire pressures are excluded from the warranty coverage.

14.Faults resulting from non-compliance with warnings and alerts on the instrument panel are excluded from the warranty coverage. coverage.

15. Accidents occurring due to using the vehicle before completing service or driving a vehicle known to be faulty are excluded from the warranty coverage.

16. Wear and material costs resulting from adjustments needed for parts such as wheel balance, valve adjustment, and brake adjustment, which require periodic maintenance, are excluded from the warranty coverage.

17. Faults resulting from parts getting waterlogged due to high-pressure washing are excluded from the warranty coverage.

18. Wear, breakage, or damage to parts such as axles, differential, transmission, engine, wheels, shock absorbers, and chassis due to use beyond the maximum load capacities specified in the vehicle are excluded from the warranty coverage.

19. Faults arising from modifications made to the vehicle are excluded from the warranty coverage.

20. Faults resulting from liquid contact with electronic components are excluded from the warranty coverage.

21.Damage and faults resulting from natural disasters such as fire, flood, water ingress, and lightning strikes are excluded from the

22.Damage occurring to the vehicle during transportation, loading, or unloading after delivery to the customer is excluded from the warranty coverage.

warranty coverage. 23.Faults arising from prolonged use beyond speed limits are excluded from the warranty coverage.

24.Consumables that naturally wear out based on usage conditions and are recommended to be replaced during periodic maintenance, such as filters, belts, engine oil, transmission oil, o-rings, gaskets, brake pads, fuses, and bulbs, are excluded from the warranty coverage.

25.Parts with a defined lifespan that are recommended to be replaced at the specified time in the periodic maintenance schedules, such as front axies, transmissions, rear clutches, spark plugs, and faults arising from the expiration of replacement intervals, are excluded from the warranty coverage.

26.Battery swelling due to overcharging or sulfation resulting from non-compliance with charging rules are excluded from the warranty coverage.



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### **Exclusions from Warranty Coverage:**

- 1. The warranty will be invalidated in the event of any destruction of the invoice or warranty certificate, removal of the original serial number on the vehicle or if it is found to have been destroyed.
- 2. Malfunctions caused by periodic maintenance and repairs not carried out by authorised services on time
- 3. Malfunctions arising as a result of repairs and interventions made to vehicles by unauthorised services
- 4. Failures caused by not using original spare parts
- 5. Faults resulting from the vehicle being used for purposes other than its intended purpose.
- 6. If any modification or intervention is made to the faulty part.
- 7. Faults caused by failure to follow the guidelines specified in the user manual.
- 8. Repairs and maintenance required due to accidents or improper use.
- 9. Completion of the vehicle's economic life or shortening of its lifespan due to overloading or abnormal use.
- 10. Faults that may occur due to failure to perform the daily maintenance and pre-ride checks specified in the user manual.
- 11. Faults that may arise from not regularly checking tire pressures.
- 12. Failure to perform any paid periodic maintenance services at authorized service centers and within the specified time intervals (as indicated in the maintenance card).
- 13. Faults caused by failure to heed warning and alert indicators on the instrument panel.
- 14. Accidents caused by using vehicles that have been taken from the service before the service work is completed or by using vehicles known to be faulty.
- 15. Parts absorbing water due to high-pressure washing.
- 16. Faults resulting from using the vehicle above the maximum load capacity specified in the technical documentation.
- 17. Faults caused by modifications made to the vehicle.
- 18. Faults caused by liquid contact with electronic parts.
- 19. Damages and malfunctions as a result of natural disasters such as fire, flood, waterlogging and lightning strikes
- 20. Damage to the vehicle occurring during transportation, loading, or unloading after delivery to the customer.
- 21. Consumables such as oil, fuses, brakes, bulbs, cables, and bearings, which naturally wear out due to usage conditions and are expected to be replaced during periodic maintenance.
- 22. Battery swelling due to overcharging or sulphation due to non-compliance with charging rules
- 23. The faults during the warranty period must be repaired within the scope of the warranty by contacting the authorised services with the warranty certificate and user manual.

### APPLICATIONS EXCLUDED FROM WARRANTY COVERAGE:

- The tasks to be performed during maintenance, such as inspection, adjustment, tightening, cleaning, etc., will be carried out for a fee by authorized service centers and are not covered by the warranty.
- Parts that naturally wear out over time, such as spark plugs, oil and air filters, fuses, brakes, bulbs, cables, and bearings, will be replaced, repaired, or serviced for a fee during paid maintenance.
- The transportation of the vehicle from the point of failure to another location using a different vehicle, as well as situations resulting in time loss, income loss, etc., are also excluded from warranty coverage.

### YOUR VEHICLE IS OUT OF WARRANTY IN THE FOLLOWING CASES

- 1. Malfunctions caused by the use of non-genuine spare parts or the use of oils unsuitable for the parts.
- 2. Improper misuse of the vehicle and malfunctions caused by such misuse.
- 3. Overloading the vehicle above the maximum carrying limit.
- 4. Modification of the vehicle without written permission from the distributor / manufacturer and authorised institutions.
- 5. Using the vehicle in sports events.
- 6. Disassembly and repair of the vehicle by the user or unauthorized repairers in case of malfunction.
- 7. Failure to have any of the paid periodic maintenance performed at authorised services and on time (at the period intervals specified on the maintenance card).
- 8. Malfunctions due to use contrary to the recommendations specified in the user manual.
- 9. Damages caused by factors beyond the control of the manufacturer / importer;
  - Theft, riots, fire, collisions, and other accidents.
  - Acid rain, environmental surface corrosion, rusting, etc.
  - Hail, storm, flood, lightning, and other natural disasters.
  - Cosmetic conditions, scratches in the paint.
- 10. During the warranty period, you should apply to our authorised service stations with the warranty certificate and user manual for the repair of malfunctions within the scope of the warranty.

### 11. Final Inspection

### **Pre-Delivery Checks**

- 1. No short circuit in the electrical system
- 2. No shipping damage to the vehicle
- 3. Battery charge is complete
- 4. Wheel/tyre movements are normal, no imbalance
- 5. Chassis and engine numbers have been checked
- 6. Engine oil level is normal
- 7. Tire pressures are normal
- 8. Engine mounting bolts are tightened
- 9. Throttle cable adjustment is normal
- 10. Throttle butterfly body bolts are tightened
- 11. Engine operation is normal
- 12. No noise or rumble from bearings and gears
- 13. Headlight controls are functioning properly
- 14. Headlights and parking lights are operational
- 15. Rear lights and brake lights are operational
- 16. Fuel gauge is working
- 17. Oil warning light is functioning correctly
- 18. Turn signals (flashers) are working
- 19. Control buttons are functioning
- 20. Start button is working

### **VEHICLE OWNER**

NAME PHONE SIGNATURE

### **Road Test**

- 21. Vehicle traction is good
- 22. No imbalance or pulling during driving
- 23. Brake checks have been performed
- 24. Vibration and shaking are normal
- 25. Speed/RPM indicators are functioning

### To be explained to the end user

- A. Has the motorcycle owner been instructed on how to start the engine?
- B. Has the motorcycle owner been informed about the type of fuel to be used?
- C. Has the motorcycle owner been provided information about the warranty and the necessary actions they need to take?
- D. Has the motorcycle owner been advised not to push the engine to high RPMs during the break-in period (500 km)?
- E. Has the motorcycle owner been informed that the engine oil should be changed every 6 months, even if the maintenance mileage hasn't been reached?
- F. Has the motorcycle owner been advised that the engine oil should be checked every 1,000 km?
- G. Has the motorcycle owner been instructed on the contents of the user manual and advised to read it?

### **VEHICLE OWNER**

NAME PHONE SIGNATURE

NOTES

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### GÜMÜŞOVA / DÜZCE

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### **CUMAYERİ / DÜZCE**

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### **GEBZE / KOCAELİ**

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